

KETEC®



SALVAGNINI TOOLING



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COMPANY PROFILE

KETEC PRECISION TOOLING CO.,LTD Specialize in the production and sales of CNC punch press tooling, bending tools and precision automobile press mold accessories and so on. National high-tech enterprise. Registered capital of 50 million Yuan. Factory is located in No.7, Li Feng road, conghua Pearl industrial park, Guangzhou China, covers an area of 56000 square meter, building area of 30000m².

KETEC company adhere to the "integrity-based, quality is spirit" business concept, uphold "carefully designed, endeavors in details" quality policy, insist on "professional, focused, expert" marketing thought. KETEC make customers as friends, provide quality tooling and services for sheet metal fabrication. Through unremitting efforts, in technology innovation and product development, lean production, professional marketing, cost control, KETEC achieves outstanding success. Full product line, high quality with lower cost, stable quality, short delivery, excellent service.

As a leader of the CNC punch press tooling industry, KETEC company drafted up standards "JB/T 10928-2010" of CNC turret punch tooling. Standards was implemented on July, 2010 by People's Republic of China Ministry of industry and information. Versatility and interchangeability of punch tooling are improving rapidly.

KETEC[®] Supplier of optimized sheetmetal fabrication
solution with a long-term trusted partner

P0 70KN ,MAX.SIZE 10mm

	Description	Code	Price
	Punch ass'y(round) Punch ass'y(shape) Punch ass'y(others)	SP0.A1RO. SP0.A2**. SP0.A2**.	
	Punch (round) Punch (shape) Punch (others)	SP0.P1RO. SP0.P2**. SP0.P2**.	
	Guide (round) Guide (shape) Guide (others)	SP0.G1RO. SP0.G2**. SP0.G2**.	
	Die (round) Die (shape) Die (others)	SS4.D1RO. SS4.D1**. SS4.D1**.	
Spare parts	Punch head(round)	SP0.H1	
	Punch head(shape)	SP0.H4	
	Clip ring	SP0.H2	
	Dowel pin	SP0.H3	
	Coil spring	P.YH-SP0	
	Pin	P.JX-SP0	
	Screw	P.M6*25A	
Coating	TICN		




P3 70KN ,MAX.SIZE 26mm

	Description	Code	Price
	Punch ass'y(round) Punch ass'y(shape) Punch ass'y(others)	SP3.A1RO. SP3.A1**. SP3.A1**.	
	Punch (round) Punch (shape) Punch (others)	SP3.P1RO. SP3.P1**. SP3.P1**.	
	Guide (round) Guide (shape) Guide (others)	SP3.G1RO. SP3.G1**. SP3.G1**.	
	Die (round) Die (shape) Die (others)	SS4.D1RO. SS4.D1**. SS4.D1**.	
Spare parts	Punch head	SP3.H1	
	Spacer	SP3.H2	
	Dowel pin	SP0.H3	
	Coil spring	P.YH-SP3	
	Retainer ring	P.DQ-SP3	
	Screw	P.M8*35A	
	Coating	TICN	


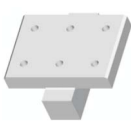


S4 70KN ,MAX.SIZE 33mm

	Description	Code	Price
	Punch (round) Punch (shape) Punch (others)	SS4.P1RO. SS4.P1**. SS4.P1**.	
	Stripper (round) Stripper (shape) Stripper (others)	SS4.S1RO. SS4.S1**. SS4.S1**.	
	Die (round) Die (shape) Die (others)	SS4.D1RO. SS4.D1**. SS4.D1**.	
	Punch head	SS4.H1	
Coating	TICN		





P5 120KN ,MAX.SIZE 42.4mm

	Description	Code	Price
	Punch (round) Punch (shape) Punch (others)	SP5.P1RO. SP5.P1**. SP5.P1**.	
	Stripper (round) Stripper (shape) Stripper (others)	SP5.S1RO. SP5.S1**. SP5.S1**.	
	Die (round) Die (shape) Die (others)	SP5.D1RO. SP5.D1**. SP5.D1**.	
Coating	TICN		




S8 260KN ,MAX.SIZE 90x70mm

	Description	Code	Price
	Punch ass'y (round x axis)	SS8.A1RO.	
	Punch ass'y (shape x axis)	SS8.A1**.	
	Punch ass'y (others x axis)	SS8.A1**.	
	Punch ass'y (shape y axis)	SS8.A2**.	
	Punch ass'y (others y axis)	SS8.A2**.	
	Punch (round x axis)	SS8.P1RO.	
	Punch (shape x axis)	SS8.P1**.	
	Punch (others x axis)	SS8.P1**.	
	Punch (shape y axis)	SS8.P2**.	
	Punch (others y axis)	SS8.P2**.	
	Stripper (round x axis)	SS8.S1RO.	
	Stripper (shape x axis)	SS8.S1**.	
	Stripper (others x axis)	SS8.S1**.	
	Stripper (shape y axis)	SS8.S2**.	
	Stripper (others y axis)	SS8.S2**.	
	Die (round x axis)	SS8.D1RO.	
	Die (shape x axis)	SS8.D1**.	
	Die (others x axis)	SS8.D1**.	
	Die (shape x axis)	SS8.D2**.	
	Die (others x axis)	SS8.D2**.	
Spare parts	Holder	SS8.H1	
	Beside plate	SS8.H2	
	Screw	P.M6*35A	
	Screw	P.M6*30A	
	Screw	P.M8*25C	
	Brush	P.MS13	
Coating	TICN		




S9 260KN ,MAX.SIZE 90X70mm

	Description	Code	Price
	Punch ass'y (round x axis)	SS9.A1RO.	
	Punch ass'y (shape x axis)	SS9.A1**.	
	Punch ass'y (others x axis)	SS9.A1**.	
	Punch ass'y (shape y axis)	SS9.A2**.	
	Punch ass'y (others y axis)	SS9.A2**.	
	Punch (round x axis)	SS8.P1RO.	
	Punch (shape x axis)	SS8.P1**.	
	Punch (others x axis)	SS8.P1**.	
	Punch (shape y axis)	SS8.P2**.	
	Punch (others y axis)	SS8.P2**.	
	Stripper (round x axis)	SS9.S1RO.	
	Stripper (shape x axis)	SS9.S1**.	
	Stripper (others x axis)	SS9.S1**.	
	Stripper (shape y axis)	SS9.S2**.	
	Stripper (others y axis)	SS9.S2**.	
	Die (round x axis)	SS9.D1RO.	
	Die (shape x axis)	SS9.D1**.	
	Die (others x axis)	SS9.D1**.	
	Die (shape x axis)	SS9.D2**.	
	Die (others x axis)	SS9.D2**.	
Spare parts	Holder	SS8.H1	
	Beside plate	SS8.H2	
	Screw	P.M6*35A	
	Screw	P.M6*30A	
	Screw	P.M8*25C	
	Brush	P.Ms13	
Coating	TICN		




P9 70KN ,MAX.SIZE 26mm

	Description	Code	Price
	Punch (round) Punch (shape) Punch (others)	SP9.P1RO. SP9.P1**. SP9.P1**.	
	Guide (round) Guide (shape) Guide (others)	SP9.G1RO. SP9.G1**. SP9.G1**.	
	Die (round) Die (shape) Die (others)	SS4.D1RO. SS4.D1**. SS4.D1**.	
Coating	TICN		

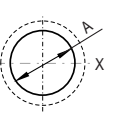
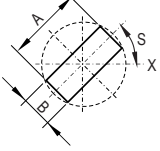
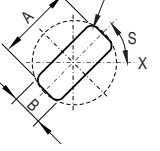
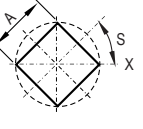
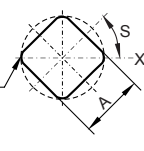
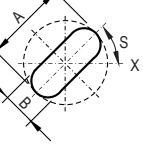
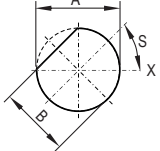
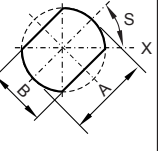
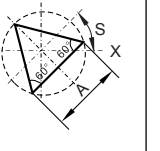
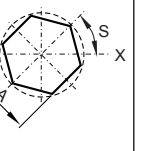
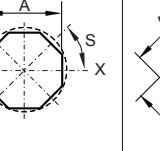

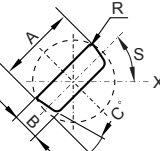
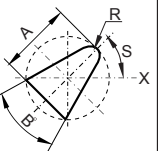
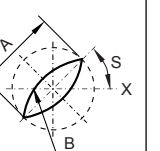
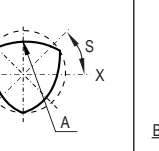
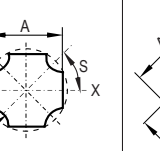
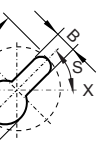
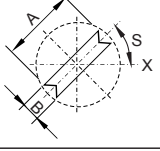
SA 260KN ,MAX.SIZE 90x90mm

	Description	Code	Price
	Punch (round) Punch (shape) Punch (others)	SSA.P1RO. SSA.P1**. SSA.P1**.	
	Stripper (round) Stripper (shape) Stripper (others)	SSA.S1RO. SSA.S1**. SSA.S1**.	
	Die (round) Die (shape) Die (others)	SSA.D1RO. SSA.D1**. SSA.D1**.	
Coating	TICN		

S6 120KN ,MAX.SIZE 60mm

	Description	Code	Price
	Punch (round) Punch (shape) Punch (others)	SS6.P1RO. SS6.P1**. SS6.P1**.	
	Stripper (round) Stripper (shape) Stripper (others)	SS6.S1RO. SS6.S1**. SS6.S1**.	
	Die (round) Die (shape) Die (others)	SS6.D1RO. SS6.D1**. SS6.D1**.	
Coating	TICN		

SHAPE CLASSES

					
Code: RO	Code: RE	Code: RC	Code: SQ	Code: RS	Code: OB
Name: Round	Name: Rectangle	Name: RE with R	Name: Square	Name: SQ with R	Name: Oblong
size: A	size: B/A/S	size: B/A/R/S	size: A/S	size: A/R/S	size: B/A/S
					
Code: SD	Code: DD	Code: ET	Code: HX	Code: OT	Code: A1
Name: Single D	Name: Double D	Name: Equilateral	Name: Hexgon	Name: Octagon	Name: Diamond
size: B/A/S	size: B/A/S	size: A/S	size: A/S	size: A/S	size: B/A/C/R/S
					
Code: A4	Code: A8	Code: B4	Code: B1	Code: E2	Code: G2
Name: Diamond	Name: Triangle with R	Name: Football	Name: Tri-R	Name: 4 ways	Name: Keyhole
size: B/A/C/R/S	size: B/A/R/S	size: A/B/S	size: A/S	size: B/A/S	size: B/C/A/S
	<p>A: Side or bigger diagonal of shape in mm B,C: second side or smaller diagonal of shape in mm S: Counter clockwise rotation in relation to X axis in hexadecimal degree R: Radius on corner</p>				
Code: G8					
Name: Micro-jont					
size: B/A/S					

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